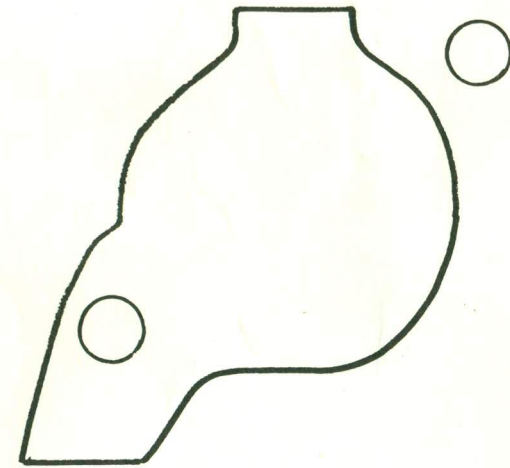
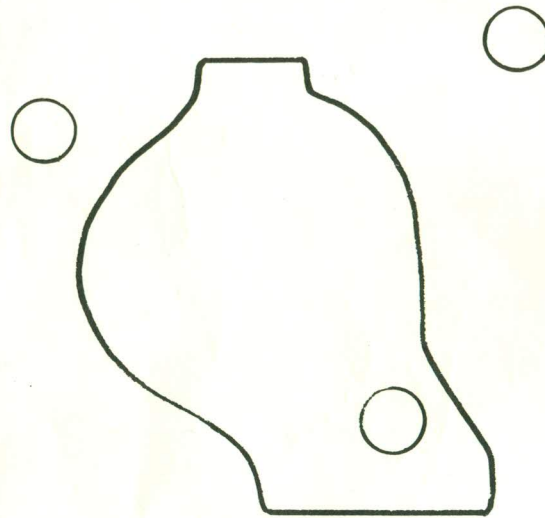


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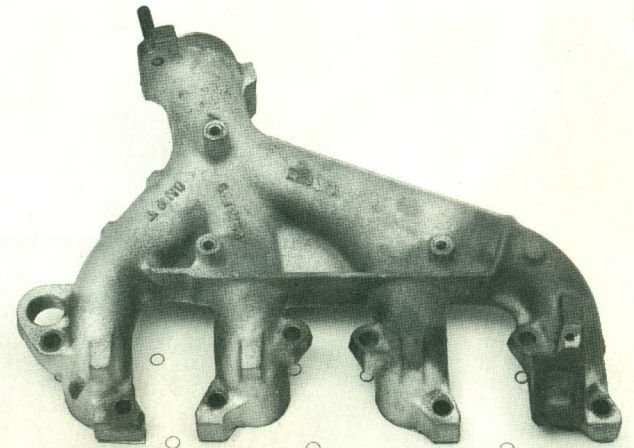
INSTALLATION INSTRUCTIONS

OFFENHAUSER DUAL PORT
INDUCTION SYSTEM/CHEVROLET VEGA

READ CAREFULLY **BEFORE STARTING** INSTALLATION

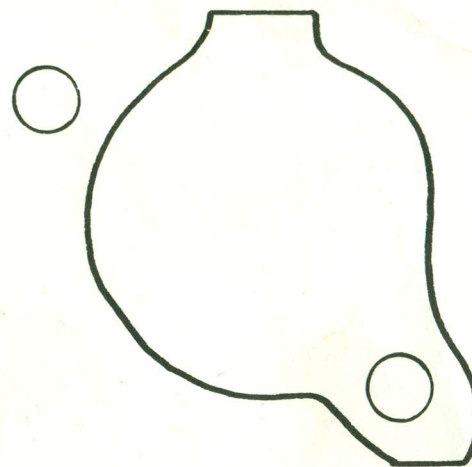
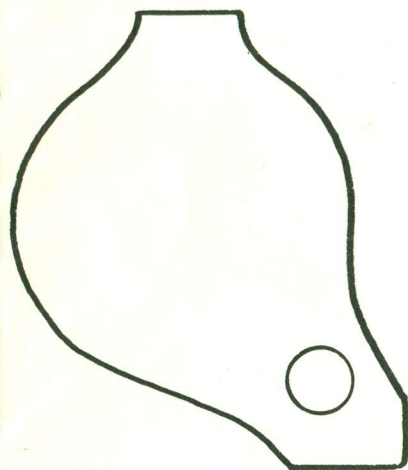
We have prepared this instruction sheet so as to make the installation of your new Offenhauser manifold an easy procedure. Read it through carefully and you'll see why we have prepared it, and then follow the installation steps outlined.

Due to the design of the Vega engine, the intake and exhaust ports are located in extremely close proximity to



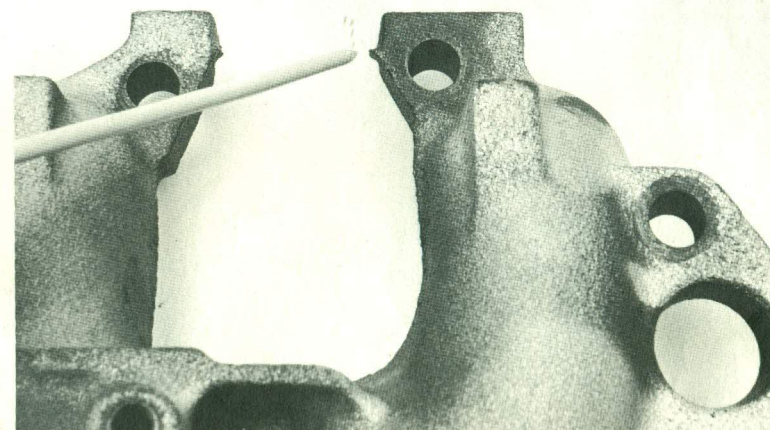
1

TEMPLATE



each other. This design by Chevrolet has made it imperative that we maintain precision manifold casting and high quality control to assure you of a perfect fit. But even with this care, we have discovered through working on many Vega engines that there are slight differences (due to Chevrolet's high production volume) in the exhaust manifold castings. Variations in these castings, plus casting "flash" and the closeness of the ports, make it mandatory that you make use of the following installation instructions:

1. Remove the stock intake manifold and then remove the cast iron exhaust header.
2. Tape this instruction sheet to a flat table and align the exhaust header to perfectly match the template above (photo # 1). Every mounting hole should align perfectly. Now, make note of any overhang of the casting and flash as compared to the template. The flash (photo # 2) and overhang must be filed or ground off.
3. When step # 2 has been completed, take your new Offy manifold and carefully lower it straight down onto the tem-



2

